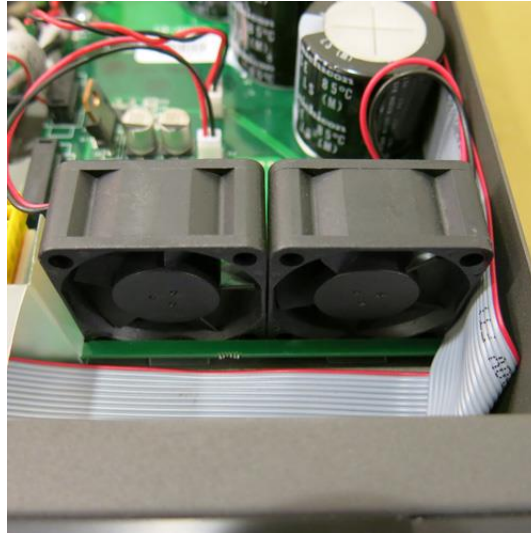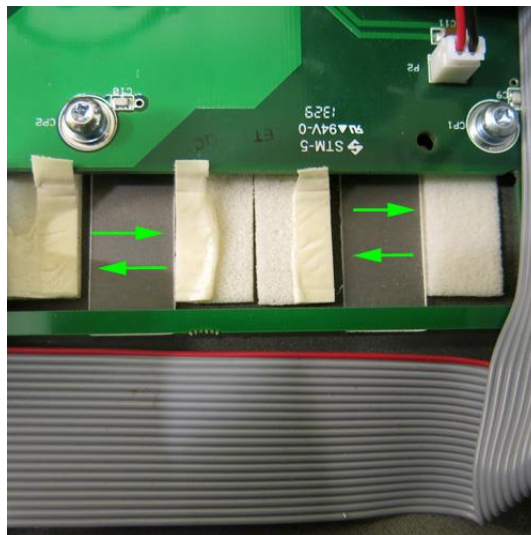# Instructions on how to replace the fans on IPD2400
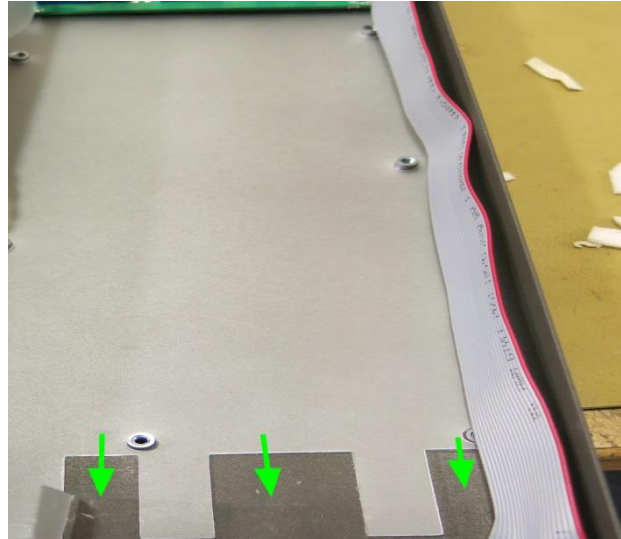
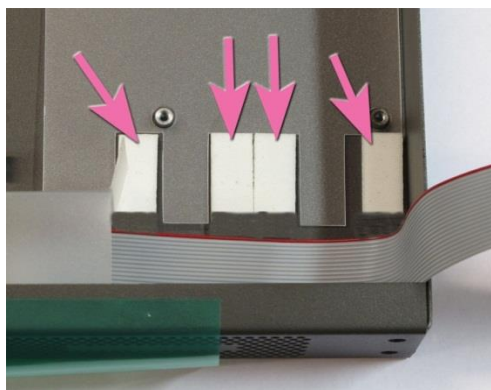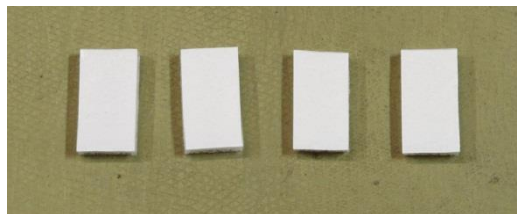| 1.	Disconnect the fan and then pull it gently. The fan is attached by two foamstickers to the chassi

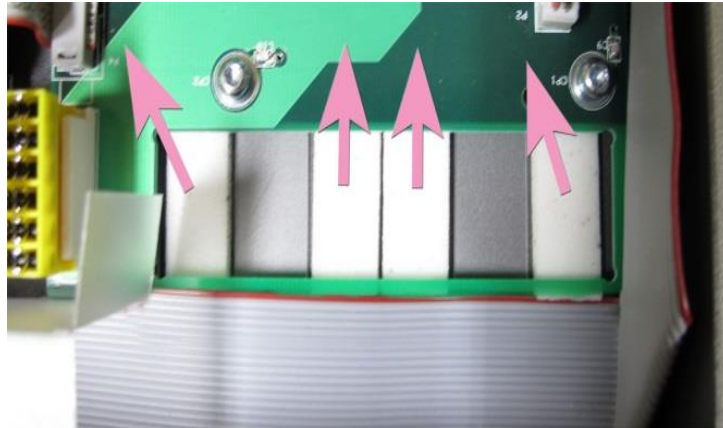| 2.	After you removed the fan you might see that most of the foam sticker is still attached to the chassie.

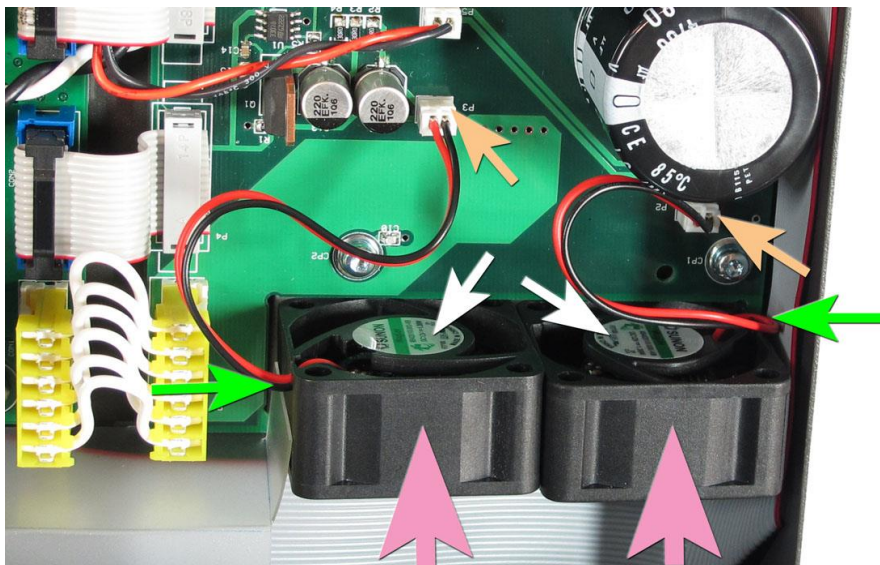| 3.	You most remove the foam sticker complete so the new one can be correct attached. Remove the SCBA-board if you need to

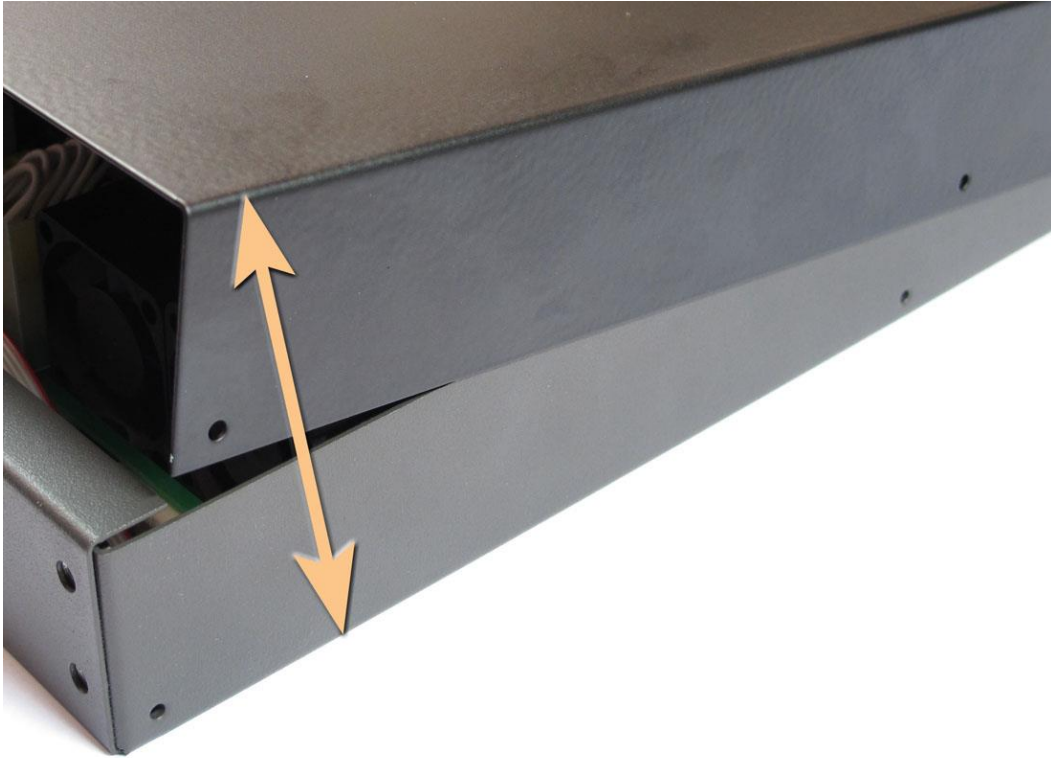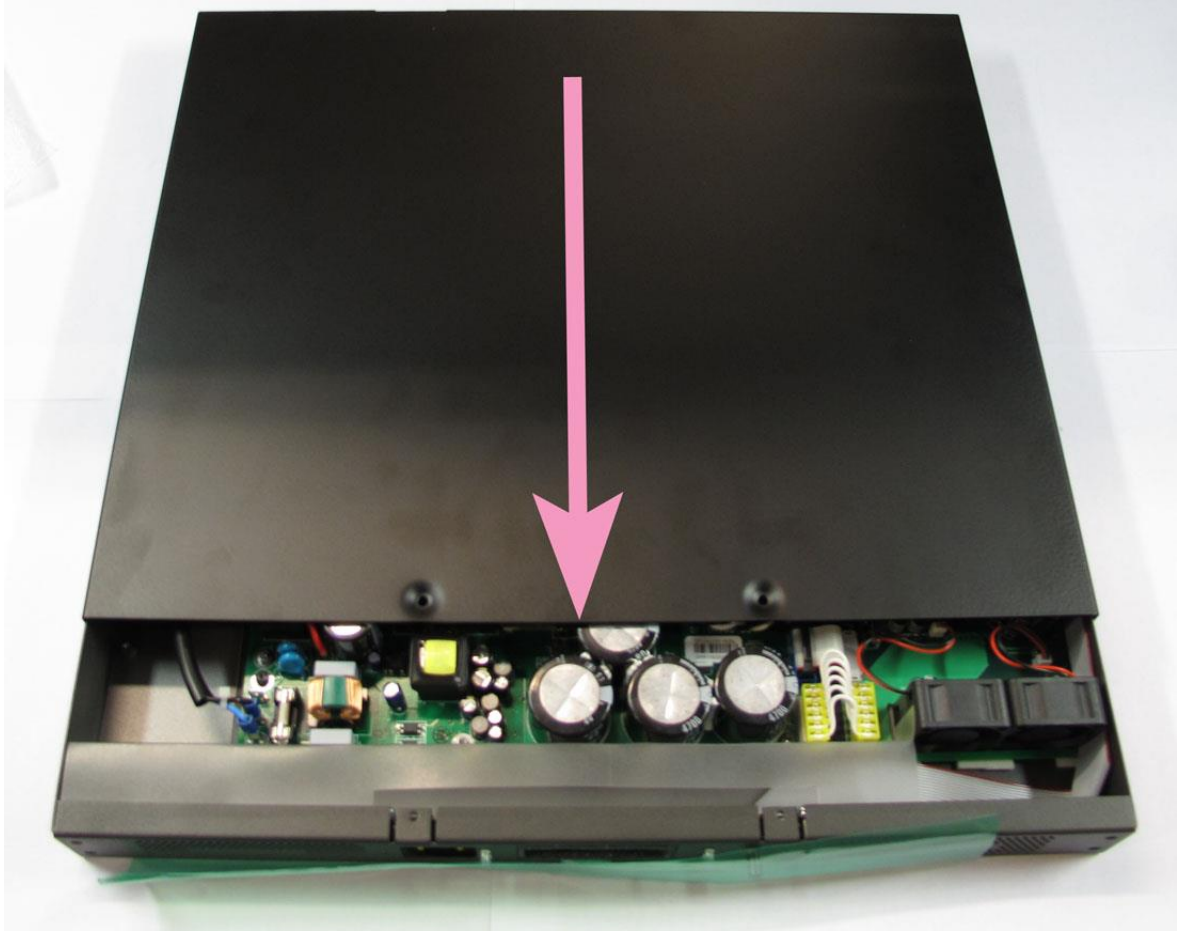| 4.	Remove one of the protectiv sheet and mount them according to the picture below Then remove the protective sheets from the top off the foam sticker

5.	Place the fans on the adhesive foam stickers and press down (pink arrows). Make sure that the stickers of the fans are placed in the direction that the white arrows show. Also check that the fan-cables come out from the sides according to the green arrows. Mount the connectors on the mounting headers according to orange arrows. Make sure that fan-cables are not stuck in the fans.

6.	Slide in the cover from the rear towards the front and at the same time keep an angle (orange arrow) to the front to avoid tilting the fans.

7.	Inspect that fan havent tilt by looking in with a flash light trough the front grill

Done