Service Note		
Product	Description:	Service note no.
M5000/X	Upgrade to PSU ver. 3	712 10 T049

IMPORTANT:

This modification should only be carried out by authorized technicians! This modification only concerns M5000/Xs with serial no. between 281447/290000 and 283567/290269. If carried out on units with lower serial numbers, then a new Bus board and back panel are needed!

Please check all parts are included according to the part list on page 3

Upgrade procedure:

The upgrade must be done in correct order.

The 9 numbers in brackets are similar to the item no. for the actual spare part.

As additional help, take a look at the pictures on the last pages

- 1. Make a backup copy of the user presets and the application software.
- 2. TURN OFF POWER AND DISCONNECT THE POWER CORD.
- 3. Dismount the top and bottom lids.
- 4. Replace the right side panel with the new side panel fitted with the fan, see pic. 1.
- 5. Use the cable tie (575021011) for fastening the fan wires, see pic. 1.
- 6. Desolder/disconnect the 6 power wires at J7 on the BUS PCB.
- 7. At the PSU PCB; unplug the connector at CN1 (wires from power switch)
- 8. At the PSU PCB; unplug the connector at CN3 (yellow/green wire)
- 9. Remove the mounting panel + PSU PCB by unscrewing 8 screws, see pic. 2.
- 10. Disconnect the two Floppy Disc Drive (FDD) cables at the CPU PCB.
- 11. Push down the CPU PCB a little and carefully slide out backwards the FDD.
- 12. Replace the two spacers at the CPU PCB with the new shorter type (566015530), see pic. 3
- 13. Replace the left side panel with the new left side panel (583018012).
- 14. Take the FDD and remove the two metal holders by unscrewing 4 screws.
- 15. Mount the FDD on the new mounting panel (582004511) by use of two screws (563020030), see pic. 4.
- 16. Push down the CPU PCB a little and carefully slide in the FDD again.
- 17. For mainframes with CPU PCB ver. M5000-5 or M5000-6:Make sure the mounting panel doesn't short circuit the battery.Make sure the coil L1 fits into the hole in the new mounting panel, see pic. 5
- 18. Take the self-adhesive metal foil (591018711) and wrap it around the new metal shield (583005111). (might be done at delivery already)
- 19. Mount the new metal shield on the floppy drive by help of the tape attached to the metal shield.
- 20. Attach the CPU PCB to the new mounting panel by use of two screws (562000030), see pic. 5
- 21. Attach the new mounting panel to the side panel by use of two screws (562000030).
- 22. Connect the two FDD cables to the CPU PCB.
- 23. Mount the two new spacers (566024730) on the new mounting panel, see pic. 6

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- 24. Remove the spiroband wrapped around the wires from the AC inlet.
- 25. Reduce the length of the yellow/green wire from the AC inlet. New length = 3.5inch / 8.8cm.
- 26. Mount/solder the crimp terminal+housing on the wire, and connect it to the side panel, see pic. 7.
- 27. Connect one end of the new long yellow/green wire (543030045) to the side panel, see pic. 7.
- 28. Wrap the spiroband around the 5 wires (2 wires from AC inlet, 2 ground lift wires, 1 long yellow/green wire), see pic. 8.
- 29. Place the 5 wires in the gap between the side panel and the FDD, see pic. 8.
- 30. Place the new insulation sheet (590019511) on top of the FDD. Make sure the two spacers fits into the holes, see pic. 9.
- 31. Place the new metal net (583019011) at the side panel, see pic. 9.
- 32. Place the new PSU PCB (720061011) on top of the new insulation sheet, see pic. 10.
- 33. Attach the PSU heatsink to the side panel by use of two screws (562000030), see pic. 10.
- 34. Attach the PSU PCB to the two spacers use of two screws (562000030), see pic. 10.
- 35. Connect the long yellow/green wire to J23 on the PSU PCB.
- 36. Connect the two power switch wires to J2 on the PSU PCB.
- 37. Solder in the two wires from the fan, blue wire to J3 pin1 and red wire to J3 pin2, see pic. 11.
- 38. Solder the 6 wires from the PSU into J7 on the BUS PCB. Take care to avoid short circuits and take extreme care to place them in correct order and, see pic. 12
- 39. Wrap the new spiroband (590000011) around the six PSU wires and the two fan wires, see pic. 10.
- 40. Use the cable ties (575021011) for fastening the wires to the PSU PCB, see pic. 11.
- 41. Turn on power and check the voltages at J1 on the PSU PCB.

Red:+5.1 VDC +/-0.05V

Black: 0VDC, Ground Grey: -5.1VDC +/- 0.1V

Brown: +20.5VDC +/- 2V Black: 0VDC, Ground Blue: -20.5VDC +/- 2V

- 42. Check the fan is spinning.
 - The speed is controlled by the temperature, hence the speed is low at 20 degrees centigrade.
- 43. TURN OFF POWER AND DISCONNECT THE POWER CORD.
- 44. Mount top and bottom lid. Use new screws (561000030) on the top and the bottom.
- 45. Load in the user presets if they were deleted.

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M5000/X	Upgrade to PSU ver. 3	712 10 T049

Part list:

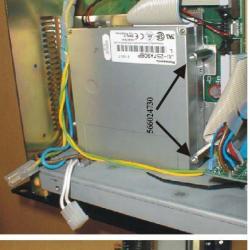
Item no.	Part description	Quantity
-	Complete Power Supply board ver.3, 5502-3 (712062011)	1
591018711	Self-adhesive metal foil	1
583005111	Metal shield for diskdrive for M6000, R5074-1	1
_	Fan on side panel	1
582004511	mounting panel, R5009-10	1
583019011	Metal Net R5060-0	1
590019512	Insulation sheet R5072-1	1
523032011	6.3x0.8mm FASTON	1
543030045	300mm Yellow/green wire 18 AWG 1007 UL/CSA	1
561000030	3x5 RH Screw Hexagonal hole ISO 7380	10
566015530	M3x8mm Hexagonal Metal Spacer	2
566024730	M3x28mm Hexagonal Metal Spacer	2
563020030	3.0x4mm UHJx Z Pozidriv screw DIN 965	2
575021011	2.5x 98mm Cable tie	3
583018012	Left Side panel for TCM5000 R5029-0M	1
562000030	SWAGEFORM M3x6mm PAN BLACK ZINK	6
590000011	Spiroband T25F-C	0,2m
712100520	Service note no. 712 10 05 20	1

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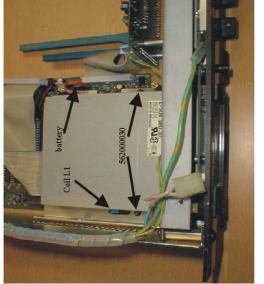
picture 3

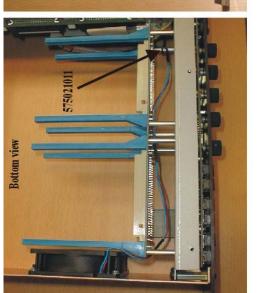












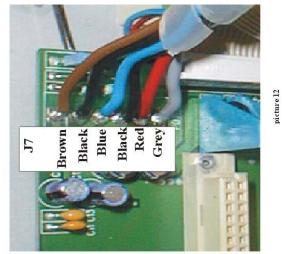


picture 4

Filename: SNo_T049 Date: 05-09-2008 TC Electronic Page 4 of 5

Service Note		
Product	Description:	Service note no.
M5000/X	Upgrade to PSU ver. 3	712 10 T049

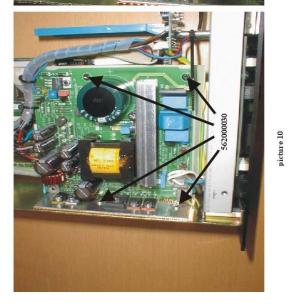












Filename: SNo_T049
Date: 05-09-2008

TC Electronic

Page 5 of 5

picture 8