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Document #  
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Revision  
A

Document owner  
KRA

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Version	Changed:	Approved by:	
		Service manager	Project manager
A	First version of document	DVQ	

### Replaceable parts:

- Woofer
- Electronics module

### Woofer replacement:

1. Unmount screws
2. Lift woofer out of cabinet
3. Remove cables from woofer
4. Remove gasket from woofer hole
5. Put new gasket around cabinet hole
6. Mount cables on woofer connectors.  
Red wire is +
7. Put woofer into cabinet hole
8. Carefully remount screws
9. Hi-pot testing. 2.5kV.
10. Function testing



### Electronics replacement

1. Remove power from electronics
2. Unmount 12pcs screws
3. Remove electronics carefully from the cabinet
4. Unmount speaker wires
5. Mount speaker wires on new electronics  
Red wire is +
6. Carefully insert electronics into cabinet
7. Carefully Remount 12pcs screws
8. Hi-pot testing. 2.5kV
9. Function testing

