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Version	Changed:	Approved by:	
		Service manager	Project manager
A	First version of document	DVQ	

Replaceable parts:

- Tweeter
- Woofer
- Electronics module

Tweeter replacement:

1. Unmount 6pcs screws
2. Lift woofer out of cabinet
3. Unmount 3pcs screws in the tweeter
4. Lift tweeter out of cabinet recess
5. Remove cables from tweeter
6. Remove gasket from tweeter recess
7. Put new gasket into cabinet recess
8. Mount cables on the new tweeter connectors
9. Put tweeter back in cabinet recess
10. Make sure that orientation is correct. Litze wires must be horizontal oriented
11. Remount 3pcs screws carefully
12. Put woofer into cabinet hole
13. Carefully remount 6pcs screws
14. Hi-pot testing. 2.5kV.
15. Function testing

NOTE: black is – and blue is +

Woofer replacement:

1. Unmount 6pcs screws
2. Lift woofer out of cabinet
3. Remove cables from woofer
4. Remove gasket from woofer hole
5. Put new gasket into the cabinet hole
6. Mount cables on new woofers connectors
7. Put woofer into cabinet hole
8. Carefully remount 6pcs screws
9. Hi-pot testing. 2.5kV.
10. Function testing

NOTE: black is – and red is +
On driver + is the smaller connector on the right side.

Electronics replacement

1. Remove power from electronics
2. Unmount 8pcs screws
3. Remove electronics carefully from the cabinet
4. Unmount speaker wires
5. Mount speaker wires on electronics
6. Carefully insert electronics into cabinet
7. Carefully Remount 8pcs screws
8. Hi-pot testing. 2.5kV
9. Function testing

NOTE: blue/black wire is tweeter and red/black is woofer.
Woofer cable is attached closest to the rearpanel. Tweeter and woofer connector is marked on the circuit board.