

| Version | Changed: | Approved by: | |
|---------|---------------------------|-----------------|-----------------|
| | | Service manager | Project manager |
| A | First version of document | x | x |
| | | | |

Replaceable parts:

- Tweeter
- Woofer
- Electronics module

Serviceable parts:

- PSU

Tweeter replacement:

1. Unmount 3pcs screws
2. Lift tweeter out of cabinet recess
3. Remove cables from tweeter
4. Remove gasket from tweeter recess

5. Put new gasket into cabinet recess
6. Mount cables on tweeter connectors
7. Put tweeter back in cabinet recess
8. Make sure that orientation is correct. Litze wires must be horizontal oriented
9. Remount 3pcs screws carefully
10. Hi-pot testing. 2.5kV.
11. Function testing

NOTE: black is – and blue is +

Woofer replacement:

1. Unmount 6pcs screws
2. Lift woofer out of cabinet
3. Remove cables from woofer
4. Remove gasket from woofer hole

5. Put new gasket around cabinet hole
6. Mount cables on woofer connectors
7. Put woofer into cabinet hole
8. Carefully remount 3pcs screws
9. Hi-pot testing. 2.5kV.
10. Function testing

NOTE: black is – and red is +
On driver + is the side where the label item# label is positioned

Electronics replacement

1. Remove power from electronics
2. Unmount 8pcs screws
3. Remove electronics carefully from the cabinet
4. Unmount speaker wires

5. Mount speaker wires on electronics
6. Carefully insert electronics into cabinetrecess.
7. Carefully Remount 8pcs screws
8. Hi-pot testing. 2.5kV
9. Function testing

NOTE: blue/black wire is tweeter and red/black is woofer.
Woofer cable is attached closest to the rearpanel