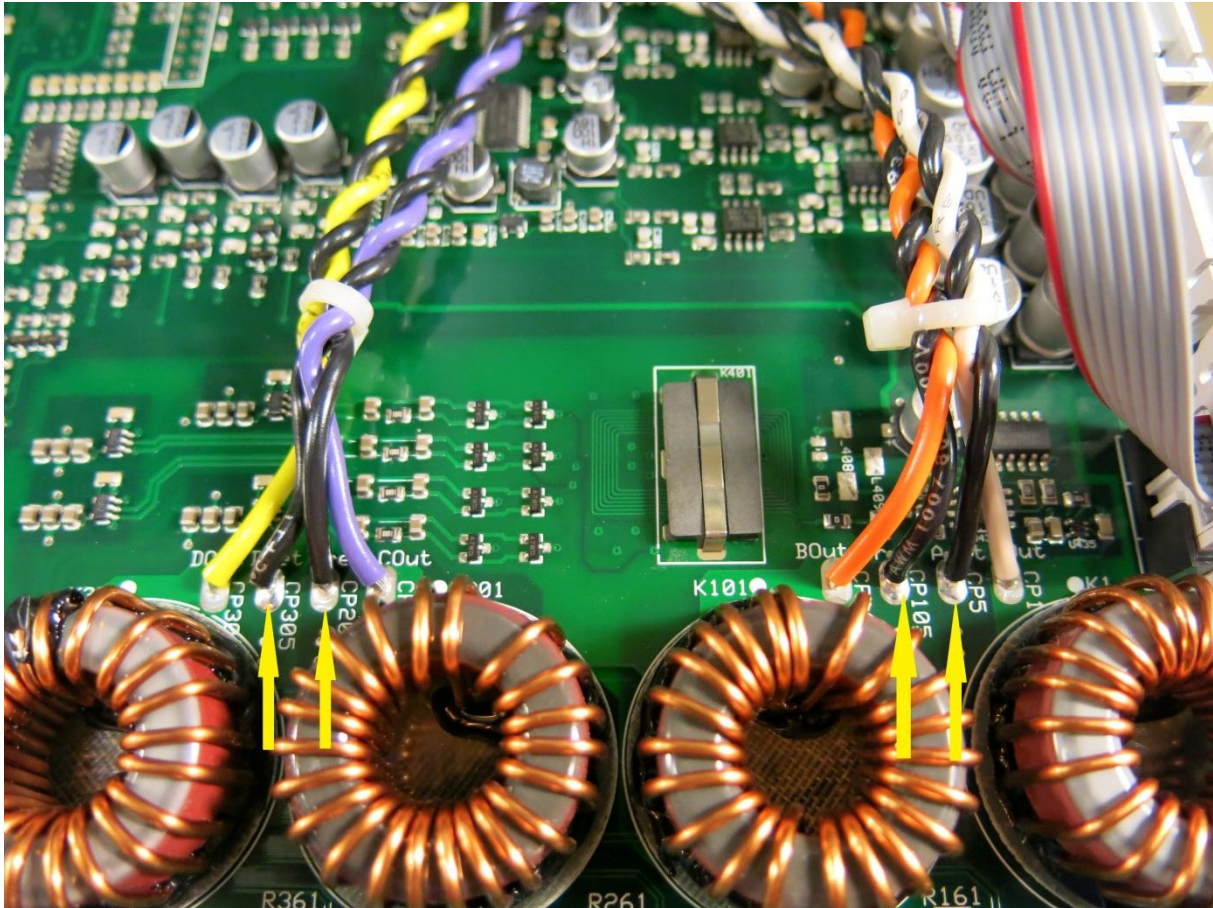


### Restriction NR 3

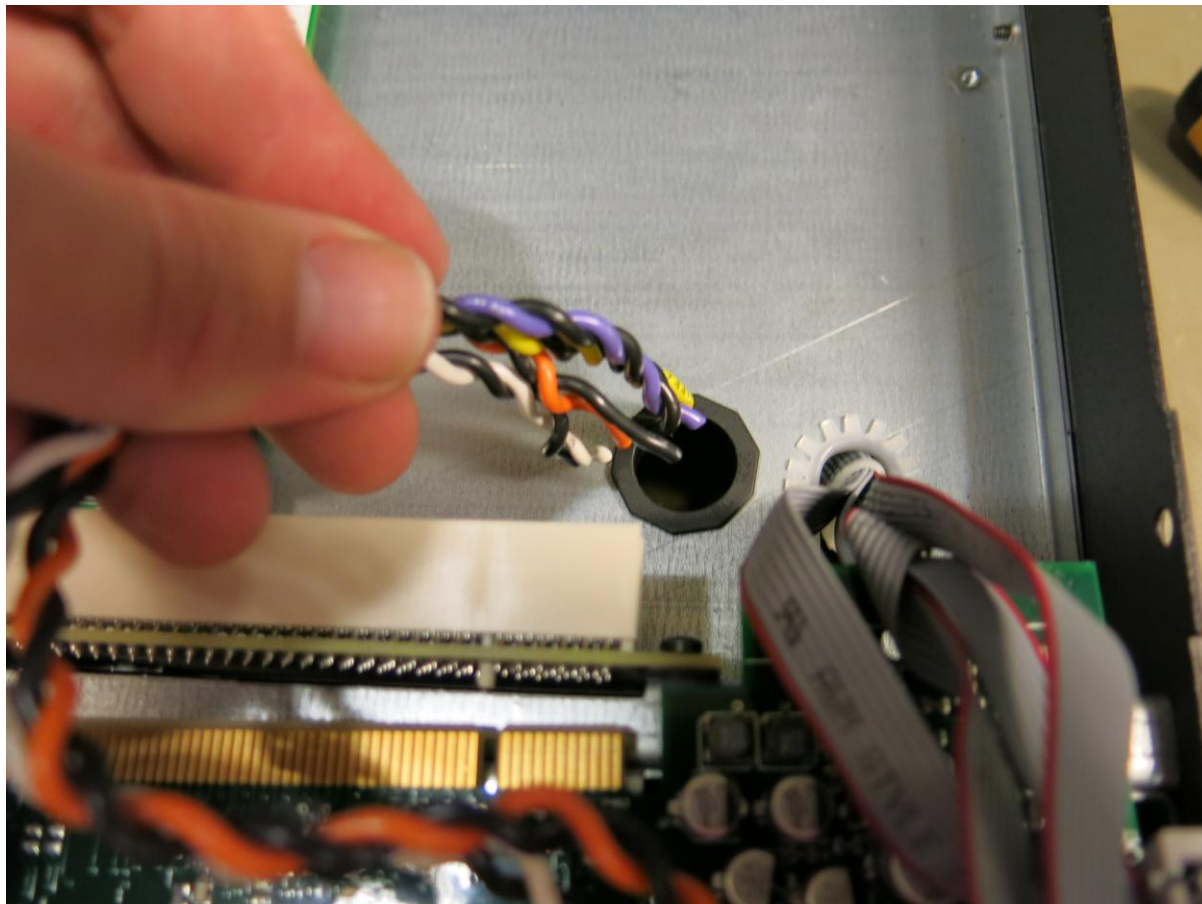
1.	If you have a DICO410b or older you will see that the four ground cables that are marked with arrows in PIC1 are missing. Follow this instruction on how to mount the new DICO-board	
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PIC1



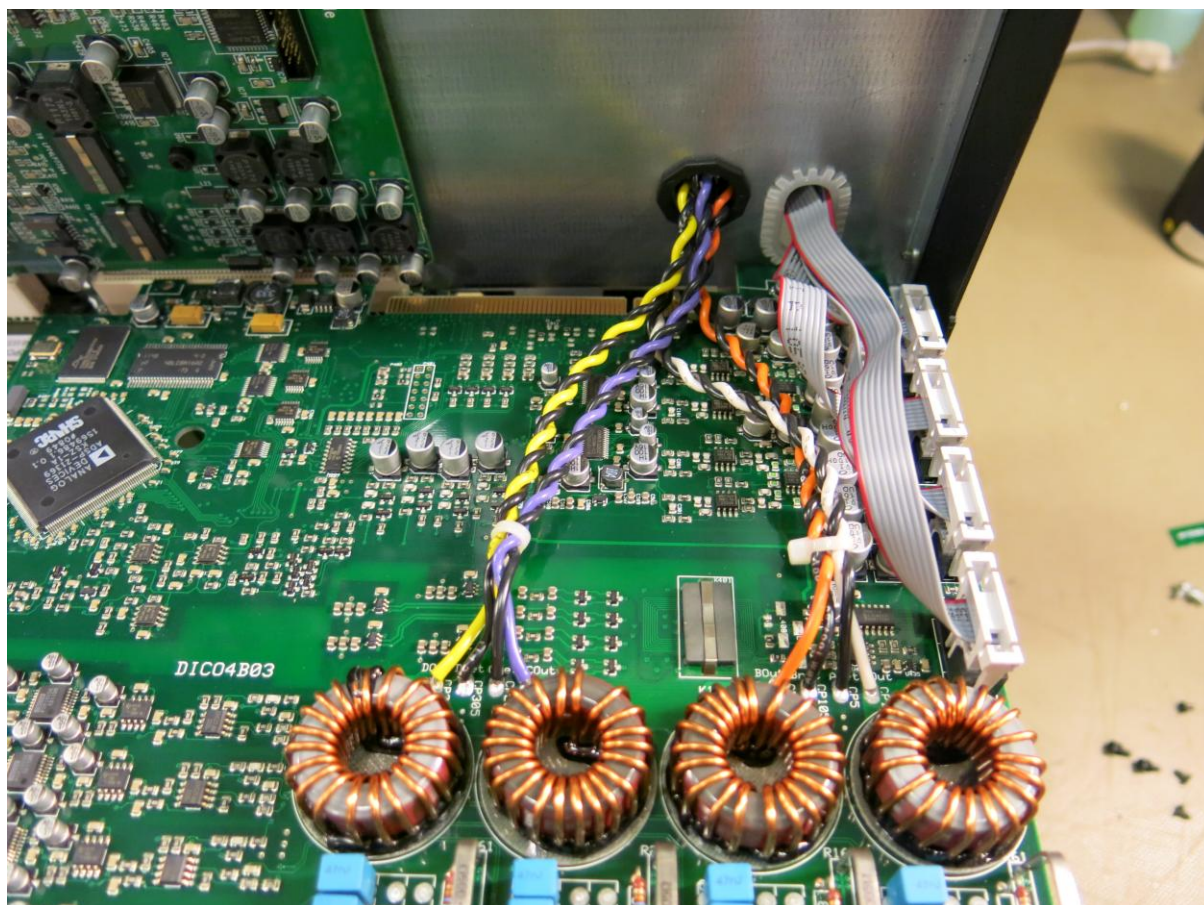
2.	Insert the twisted cables trough the chassi as shown in PIC2 and PIC3	
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PIC2



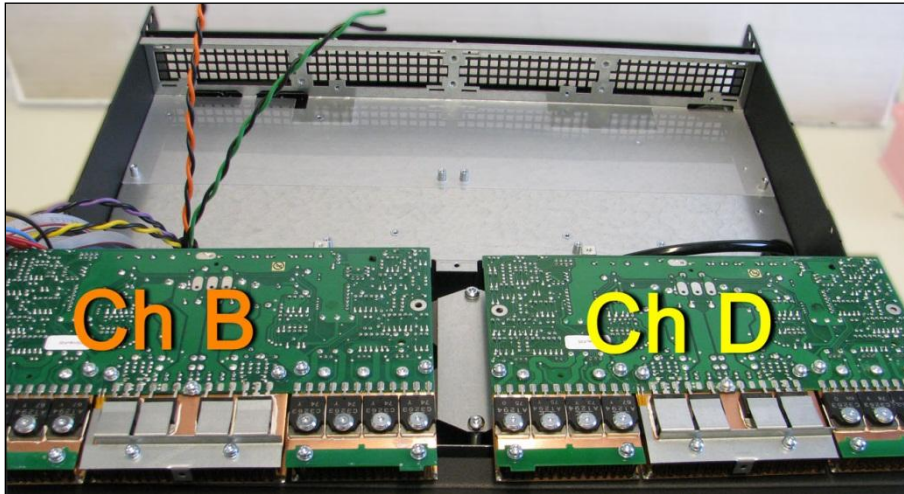


## PIC3



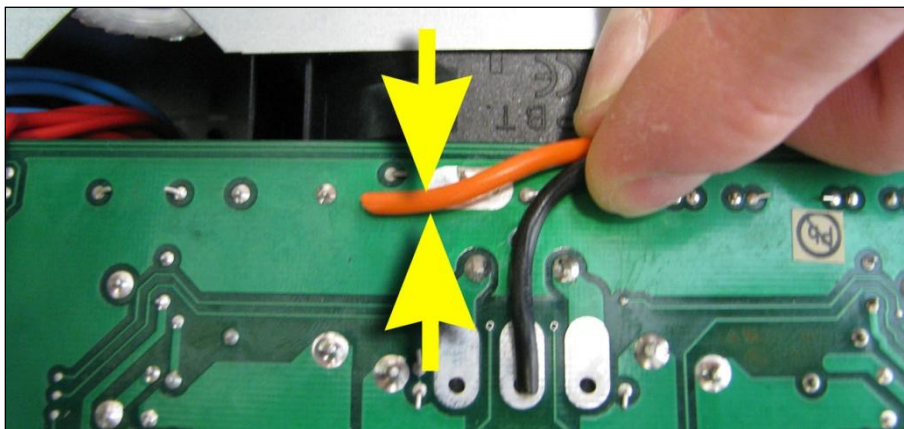
4. Lay the A25TD boards for ChB and ChD as shown in pic4

PIC4

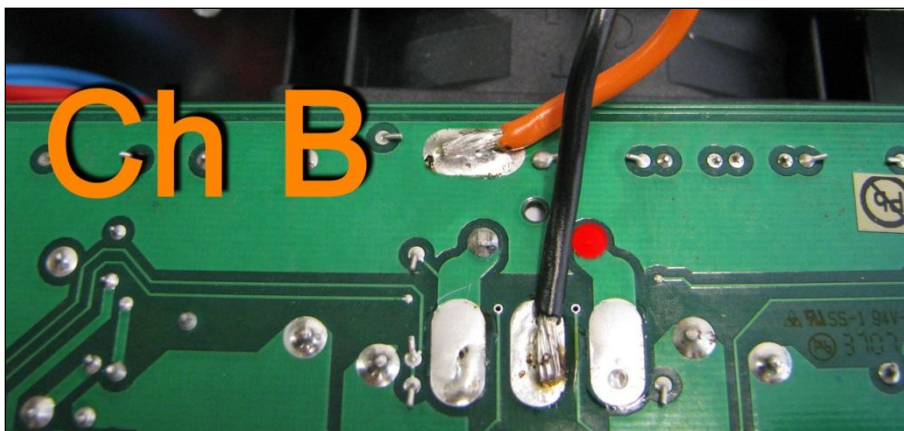


5. Peel and solder the cables of ChB as shown in PIC5,PIC6 and PIC7

PIC5

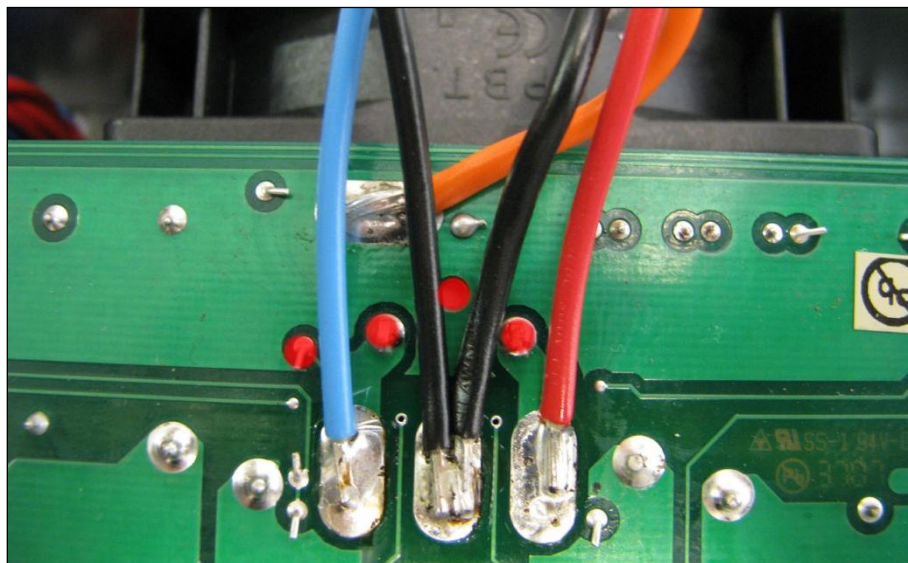


PIC6



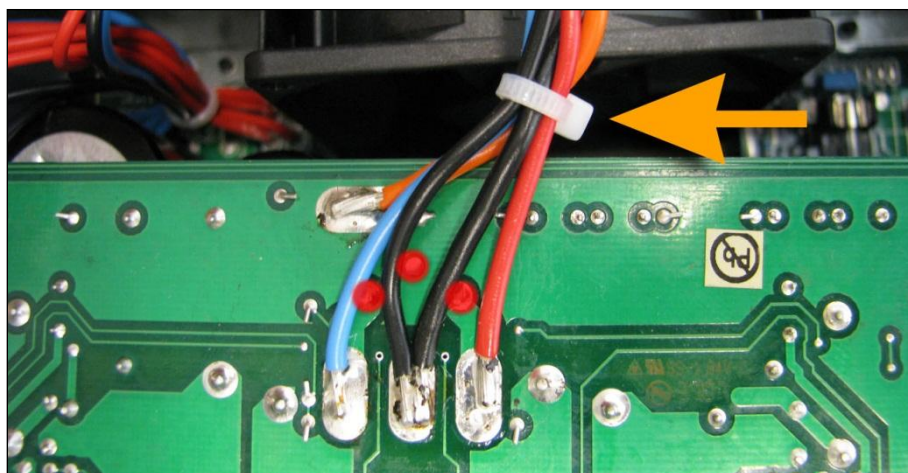


PIC7



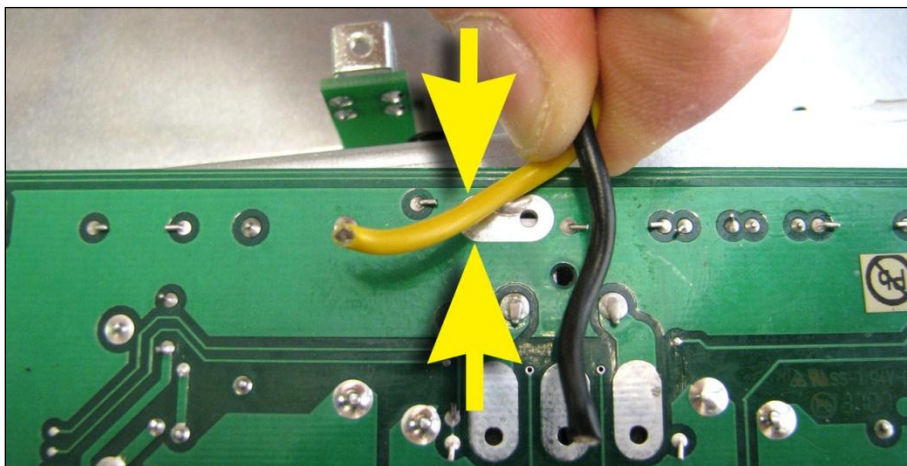
6.	Tighten the cable tie as shown in PIC8	
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PIC8

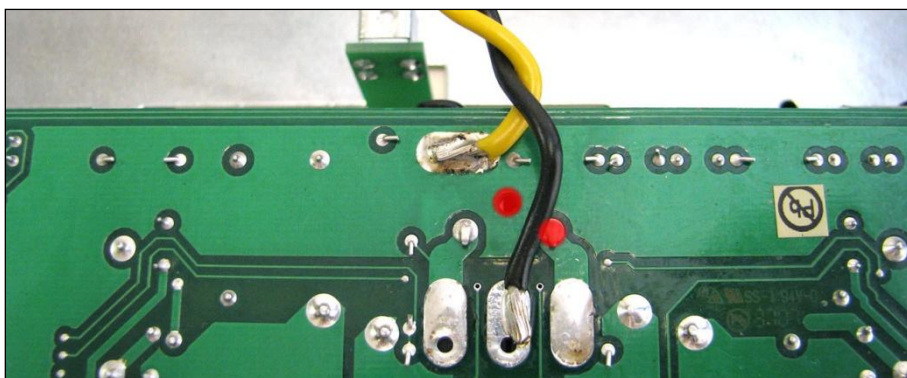


- |    |   |  |
|----|---|--|
| 7. | Peel and solder the cables for ChD as shown in PIC9, PIC10, PIC11 and PIC12 |  |
|----|---|--|

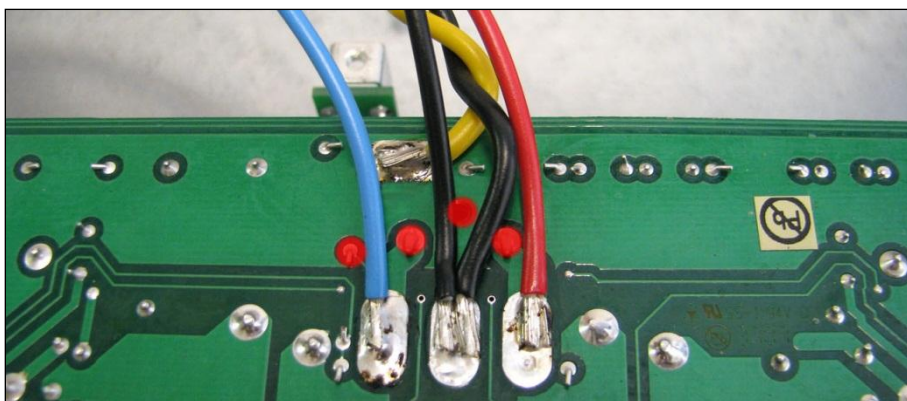
PIC9



PIC10

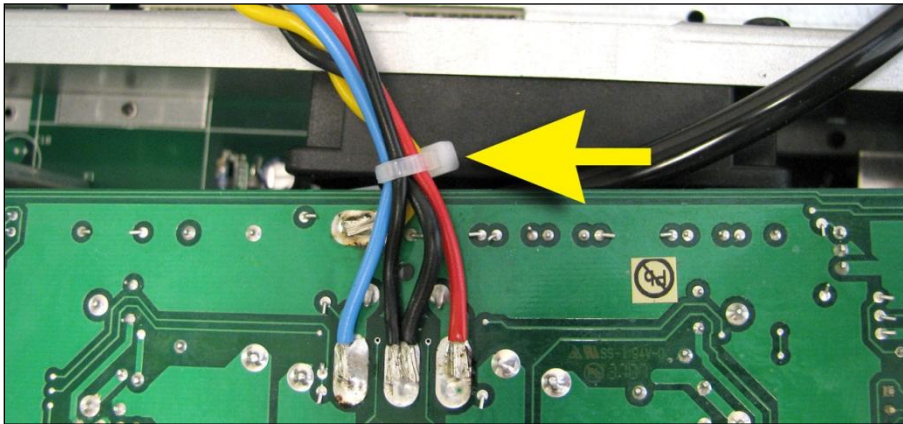


PIC11



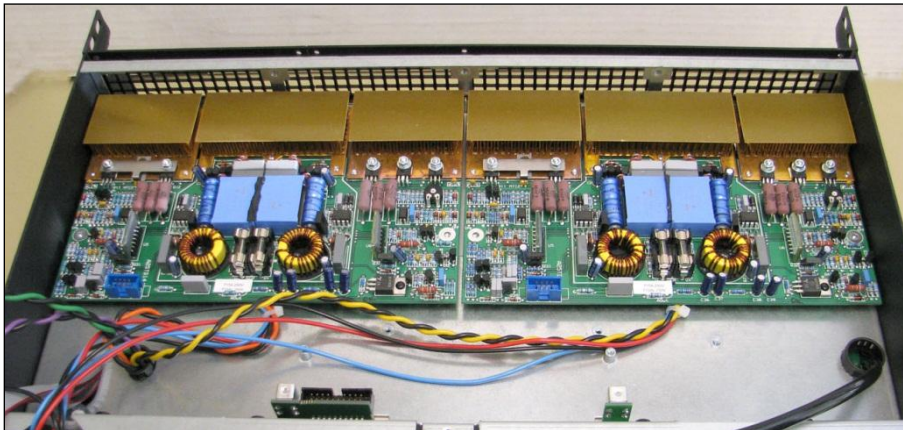
8.	Tighten the cable tie as shown in PIC8	
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PIC12



9.	Lay the boards into the chassis as shown in PIC13	
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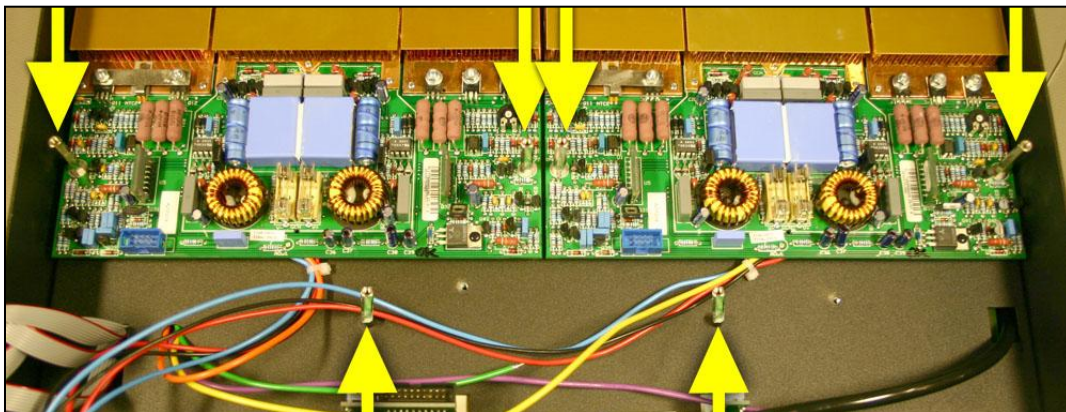
PIC13





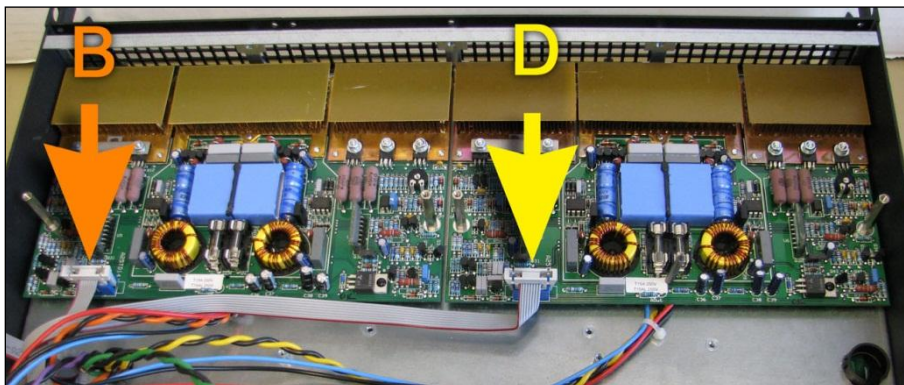
10.	tighten the four spacer screws like shown in PIC14	
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PIC14



11.	Connect the ribbon cables like shown in PIC15	
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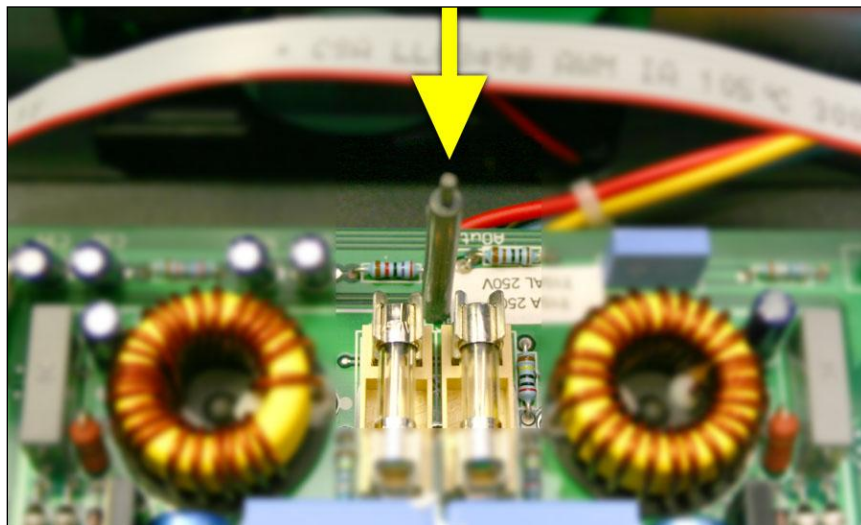
PIC15





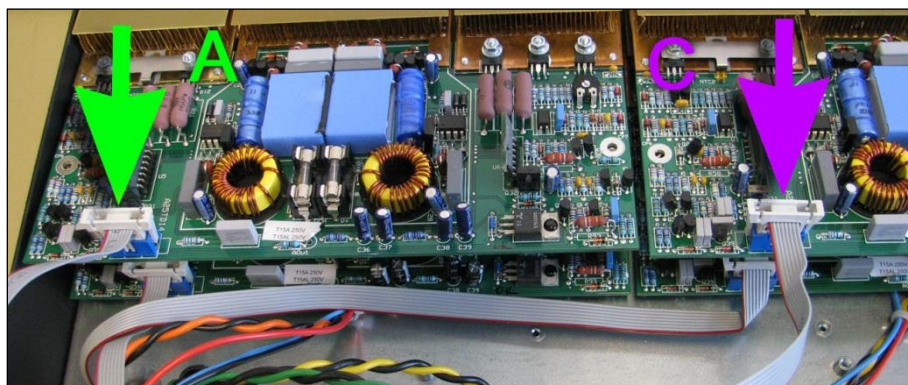
- |     |   |  |
|-----|---|--|
| 12. | Attach the plastic spacer pins on ChB and ChD like shown in PIC16 |  |
|-----|---|--|

PIC16



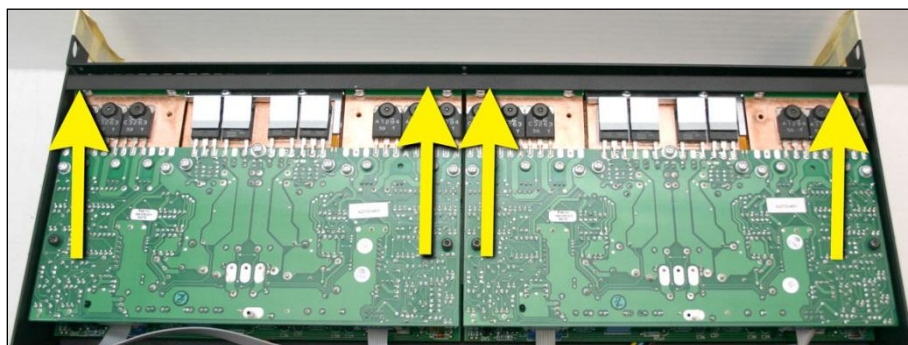
- |     |  |  |
|-----|--|--|
| 13. | Connect the ribbon cables on ChA and ChC as shown in PIC17 |  |
|-----|--|--|

PIC17



- |     |  |  |
|-----|--|--|
| 14. | Make sure that the PCB pins from the A25TD boards fits correctly in to their slots |  |
|-----|--|--|

PIC17

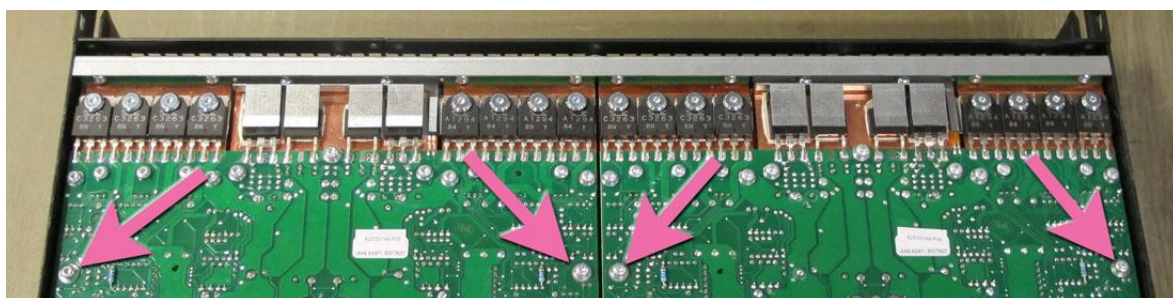


15.	tighten the A25TD boards with screws like it shown in PIC19	
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PIC18

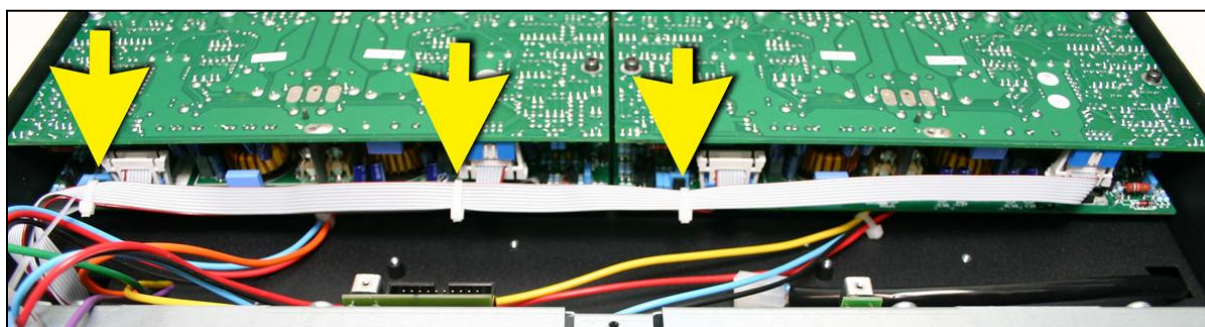


PIC19



16.	Tighten the cables with three cable ties like shown in PIC20	
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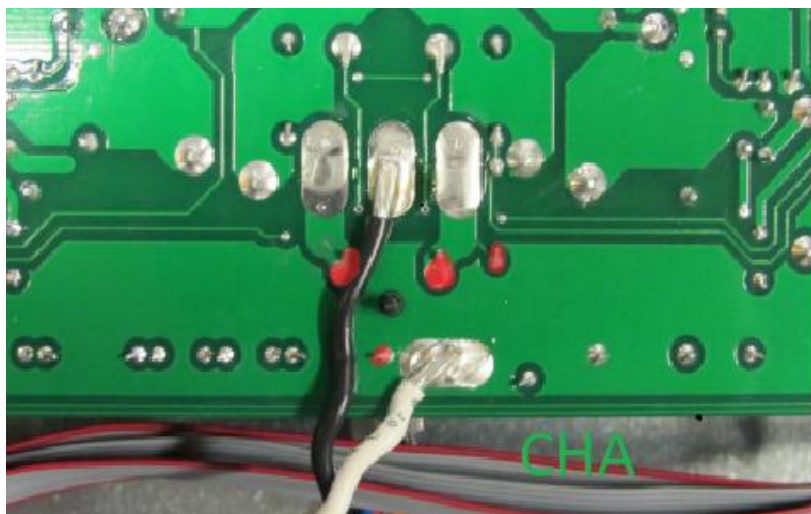
PIC20



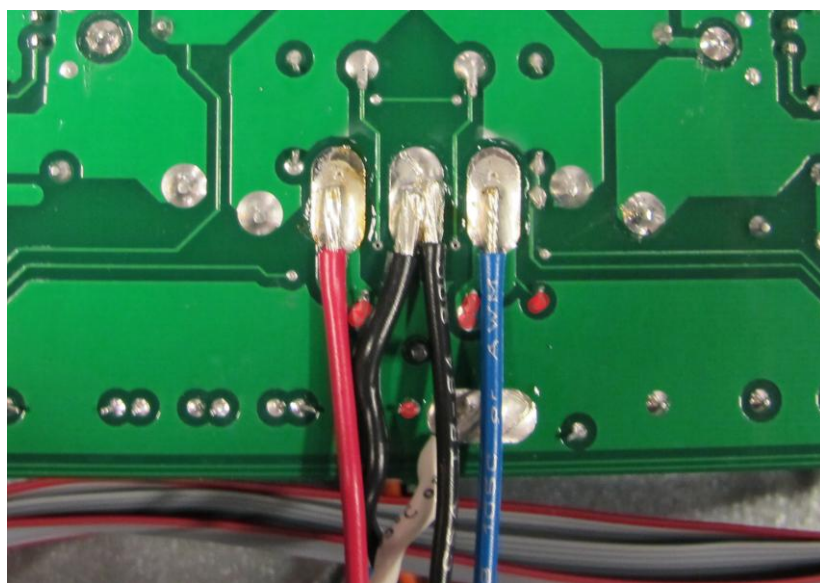


17.	Solder the cables on ChA Like shown in PIC21, 22 and PIC23	
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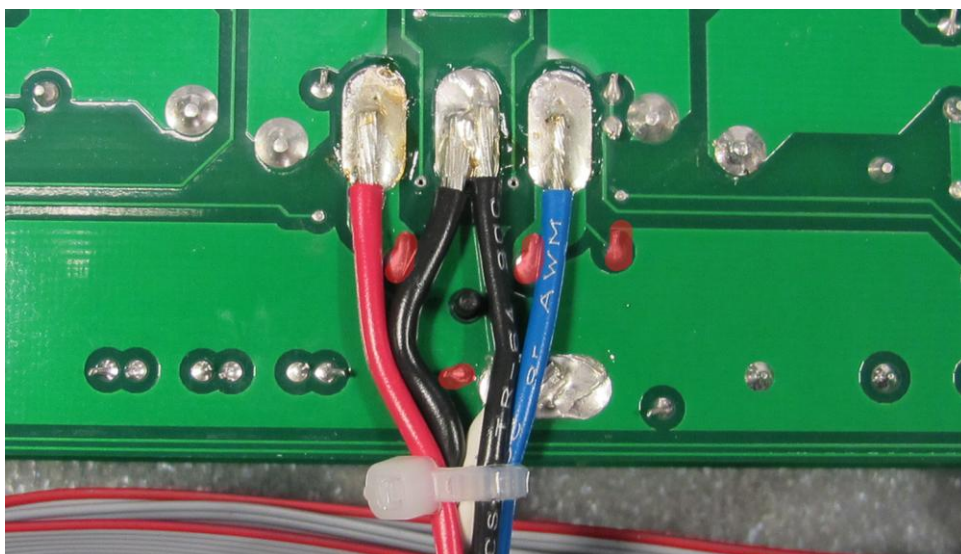
PIC21



PIC22

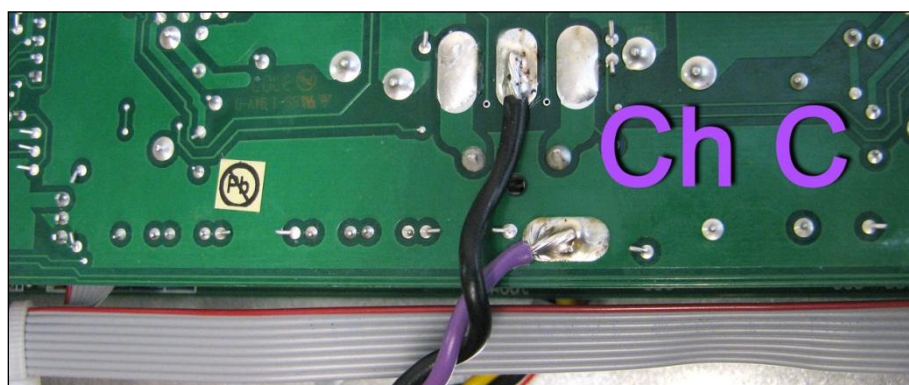


PIC23

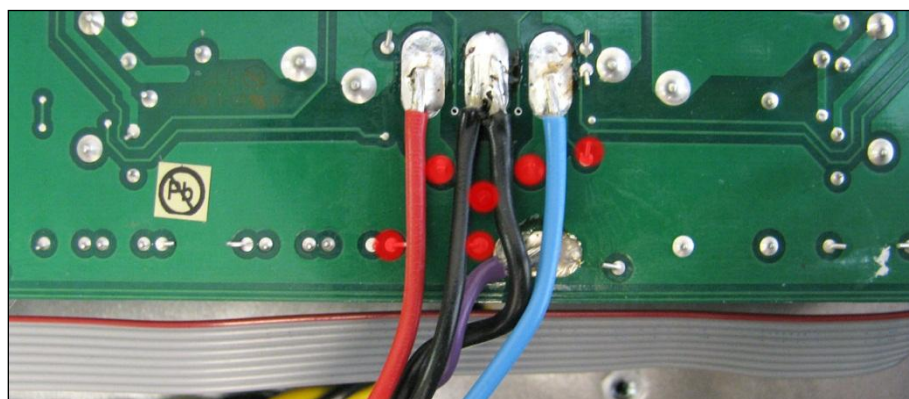


- |     |  |
|-----|--|
| 18. | Solder the cables on ChC Like shown in PIC24, 25 and PIC26 |
|-----|--|

PIC24

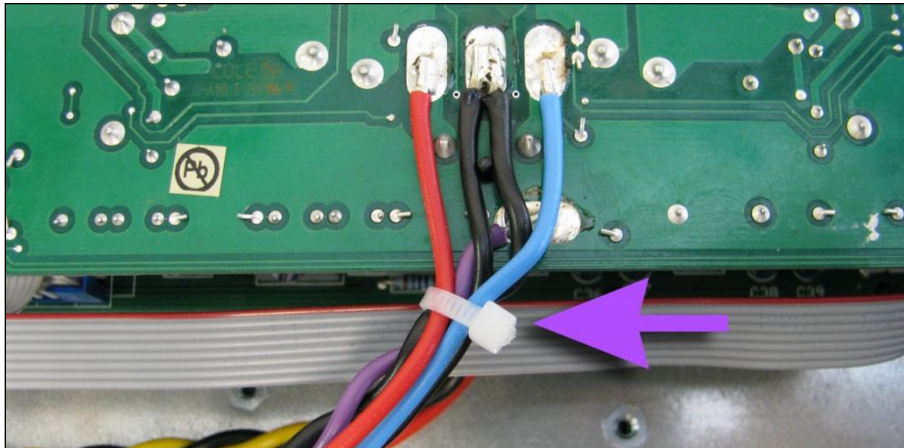


PIC25



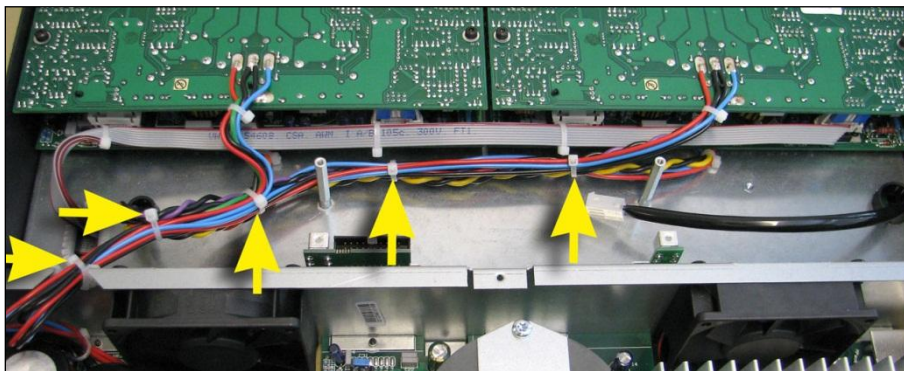


PIC26



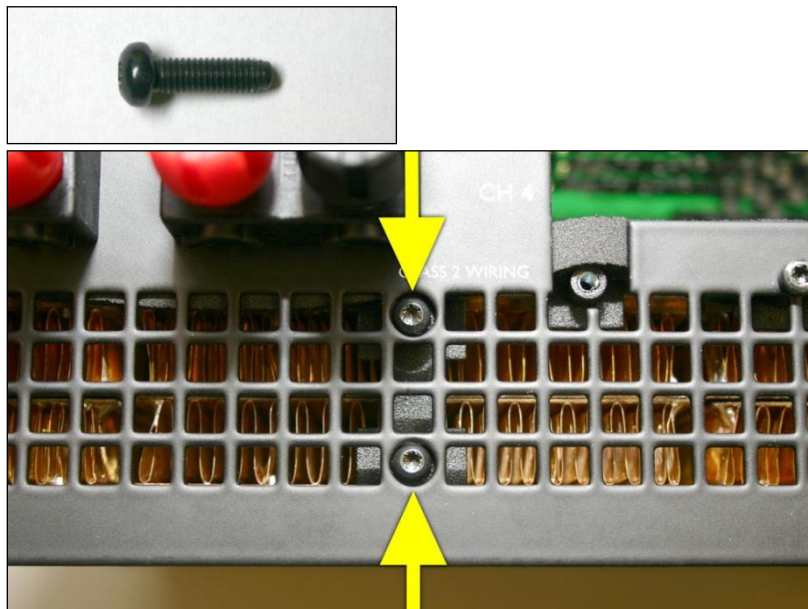
- |     |   |  |
|-----|---|--|
| 19. | Tighten the cables with five cable ties like shown in pic27 |  |
|-----|---|--|

PIC27



20.	tighten the A25TD boards with screws like shown in pic 28 and pic29	
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PIC28



PIC29

