Service Note		
Product	Description:	Service note no.
M6000	**Mounting M5000 front PCB/panel**	**712 10 T043**

IMPORTANT:

Modification should only be carried out by authorized technicians.

Purpose:

Please use this service note as guide line when mounting a M5000 front PCB + panel on a mainframe 6000.

Procedure:

TC item numbers are in brackets.
Removing the front board/panel from the M5000 mainframe.

1. Turn off power and disconnect power cord

2. Remove the upper lid.

3. Remove the 4 big screws, 2 in each side of the front panel

4. Remove the little screw centered on the front panel

5. Disconnect the wires to the power switch.

6. Remove the front panel.

7. Disconnect the ribbon cable connector J6 at the bus board

8. Loosen the little spacer + washer at MT6 on the front board. Keep the spacer and washer for later use!

9. Loosen 10 screws at MT1,2,3,4 5,7,8,9,10,11 on the front PCB.

10. Remove the front PCB.

Mounting the M5000 front board/panel on the Mainframe 6000.

11. Turn off power and disconnect power cord

12. Remove the upper lid on the Mainframe 6000.

13. Remove the nut at the spacer placed in the middle of the front shield.

14. Remove the 4 big screws, 2 in each side of the front panel

15. Disconnect the wires to the power switch

16. Remove the front panel.

17. Mount a spacer (566006050) at the center hole in the front shield. Use a M3x6 mm screw (362000011) and a washer (   ) for mounting the spacer.

18. Take the front board and put the ribbon cable through the hole front shield!

19. Connect the ribbon cable to the bus board.

20. Mount the front board with 10 screws and the little spacer + washer.

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